

Work Order ID 100651

April-25-13 1:30:46 PM

100651

Page 1

Item ID: D4060-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ski Clamp, Top
 Start Date: 4/25/13 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 4/29/13 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4060	A

100 0.00
100
 Purchasing Memo 0.00
 Purchasing Issue P/O: 19701
 Manufacture as per Dwg D4060
 Supplier: G.F.I
 Certificate of conformity is required

CY 13/04/25 60

110 0.00
110
 Packaging Memo 0.00
 Packaging

13/05/21 (60)

Picklist Print

April-25-13 1:30:45 PM

Page 1

Work Order ID: 100651

Parent Item: D4060-1

Parent Item Name: Ski Clamp, Top

Start Date: 4/25/13

Required Date: 4/29/13

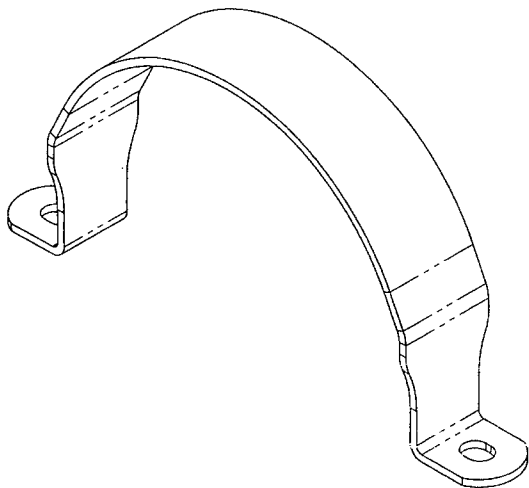
Start Qty: 40.00

Required Qty: 40.00

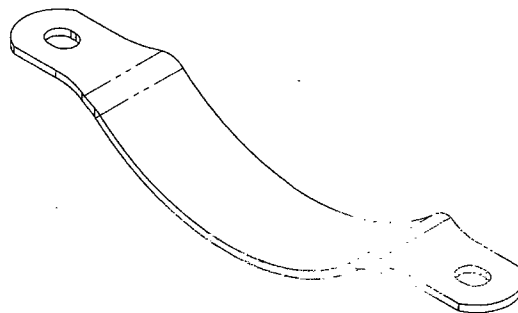
Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4060-1P Ski Clamp, Top		Purchased	No			110	Each	0.0000	1	40 60			

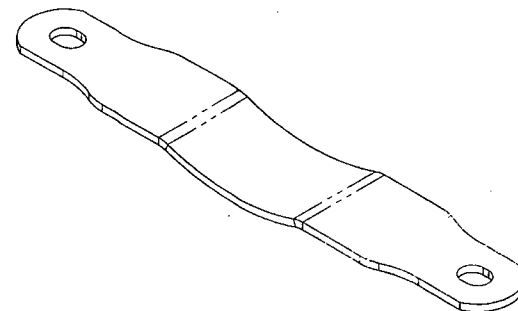
4/13/13 (60)



D4060-1 412 SKI CLAMP, TOP



D4060-3 412 SKI CLAMP, BOTTOM



D4060-5 412 SKI CLAMP, AFT

C213/04/25
W10.100651

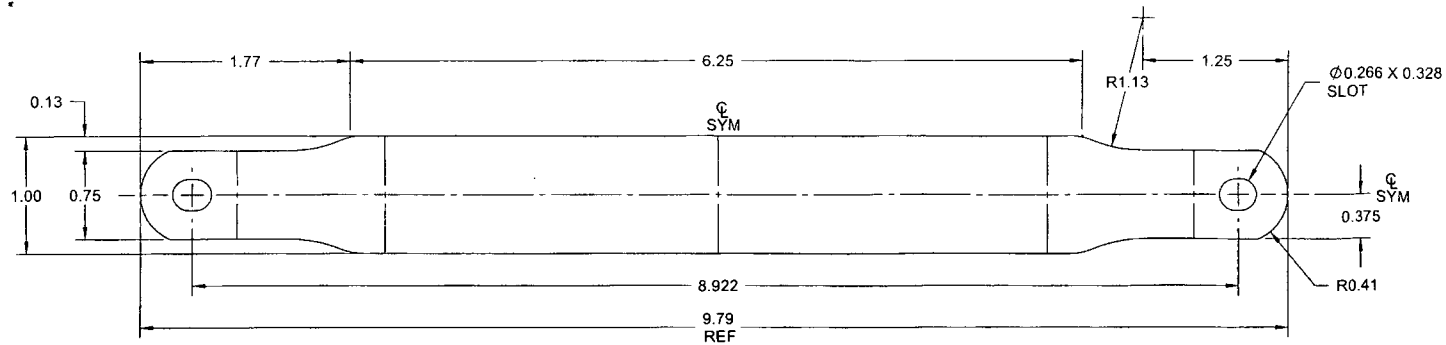
RELEASED
2010-04-03

NOTES:

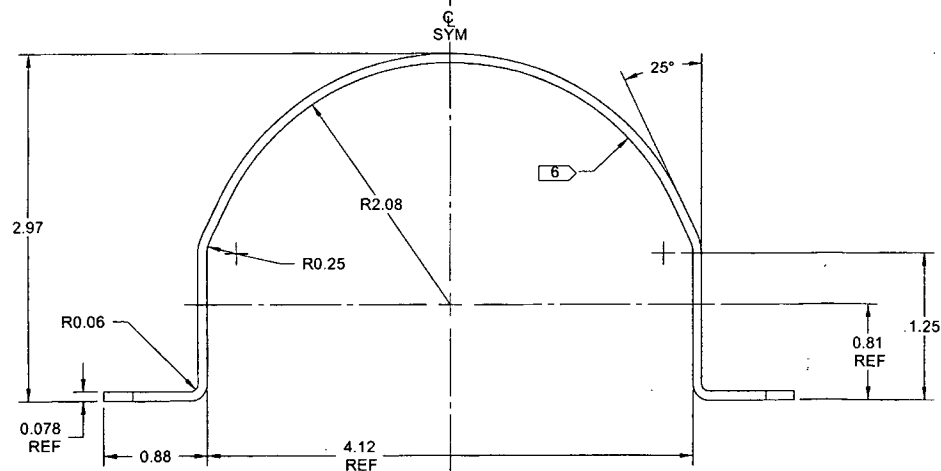
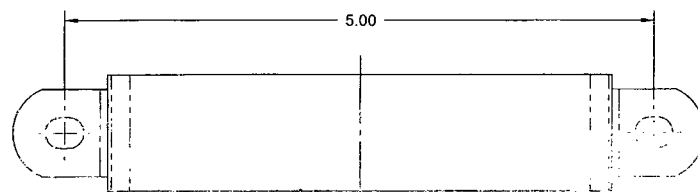
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

A	NEW ISSUE	MB	10.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.31		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO.	D4060	SHEET 1 OF 4
TITLE	412 SKI CLAMP	SCALE
COPYRIGHT © 2010 BY DART AEROSPACE LTD		NTS
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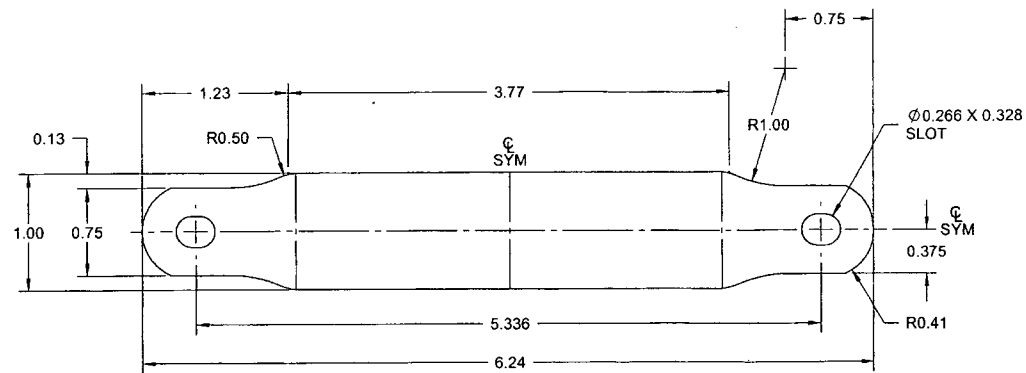
D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN



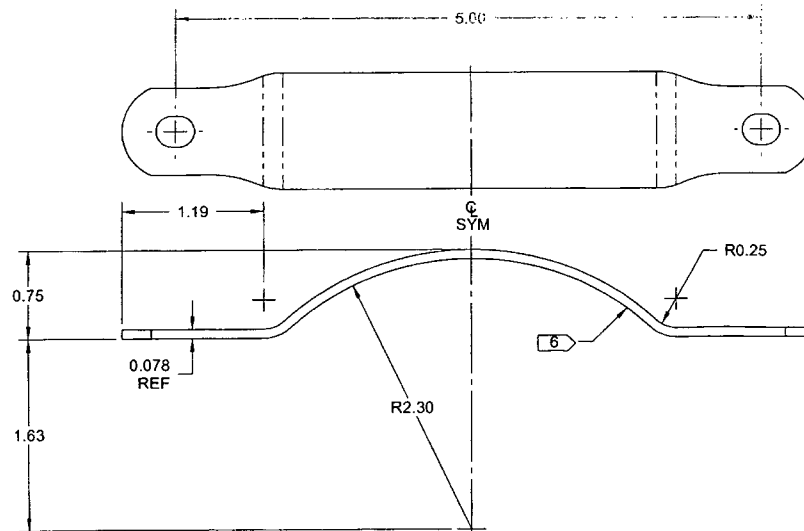
D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

RELEASED
2010-04-07
MP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4060	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
DATE	10.03.31	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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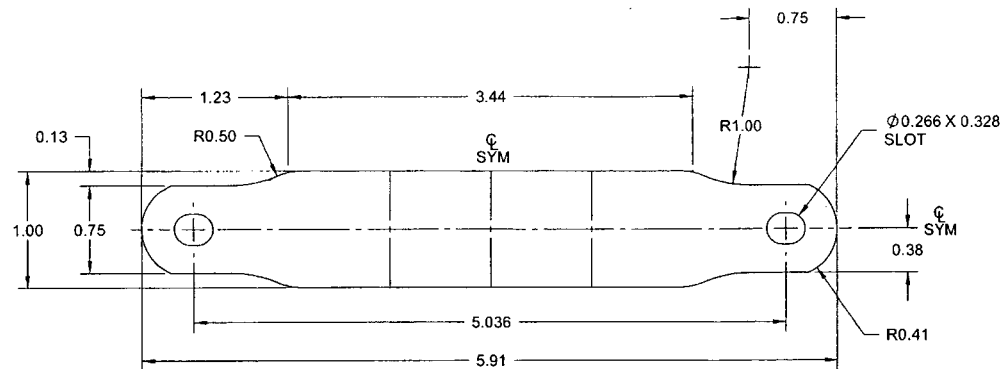
D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN



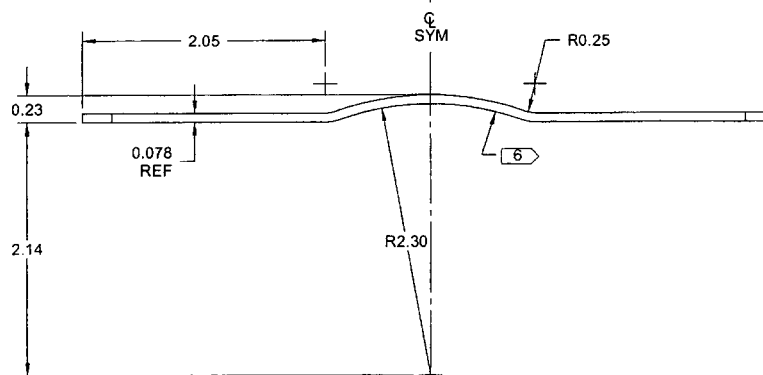
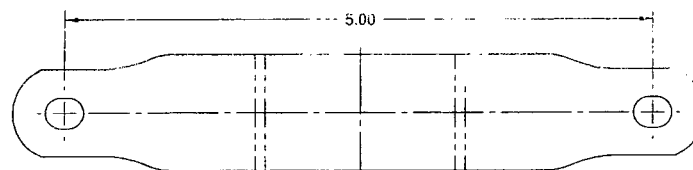
D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4060-3F

RELEASED
2010-04-07

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4060	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
DATE	10.03.31	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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


D4060-5F 412 SKI CLAMP, AFT FLAT PATTERN



D4060-5 412 SKI CLAMP, AFT
MAKE FROM D4060-5F

RELEASED
2010-04-07

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4060	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		412 SKI CLAMP	NTS
DATE	10.03.31	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19701**

Purchase Order Date 4/25/13

PO Print Date 4/26/13

Page Number 1 of 1

Order From :

VC-GFI001

GFI
180 AVENUE LABROSSE
POINTE CLAIRE, QC H9R 1A1
CA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

514 630 4877

Requisition Nbr

Vendor Fax

514 630 4849

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

FAKED
4/30/13

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED date -

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4060-1P	Ski Clamp, Top	5/16/13 Yes	60.00 Each	FedEx PI collect	\$17.0000	\$1,020.00

Special Note AS PER DWG D4060 REV. A
B100651

PO Total: \$1,020.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 4/26/13

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON / SHIPPING MEMO NO.		PAGE
JR	BY	MO	MD	AN	YS
15		05		13	0513565
					1/1



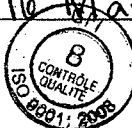
VENDU À / SOLD TO

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT / CUSTOMER CODE	N° DE CONTRAT / JOB NO.	VOIRE N° DE COMMANDE / YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR / SHIP VIA
DART	GFI-0299	0267759	PO19701

QUANTITÉ / QUANTITY	N° DE PIÈCE / PART NO.	DESCRIPTION
56	D4060-1P	SKI CLAMP TOP ITEM 1 C OF C REQ'D
<p>MFG. JOB# J0267759-001 QTY 56 pcs.</p> <p>DUE DATE: 16 May 2013</p> <p> <i>MS</i></p>		

EXPÉDITEUR / SHIPPER	N° DE BON DE LIVRAISON / SHIPPING MEMO NO.



REÇU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	5	OUR JOB NO	J0267759	SHIPPING MEMO	0513565	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
1	56 PCS	PO19701	D4060-1P	A	SKI CLAMP TOP	A
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
.078 THK 304 ANN AMS 5513		TW METALS/NORTH AMERICAN STAINLESS		951020		
PROCESS		PROCESSOR		RELEASE NOTE #		
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI		N/A		
2	REF. GFI MANUFACTURING JOB NUMBER J0267759-001 (56 PCS)	GFI		N/A		
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 15 MAY 2013

G.F.I. Q.C. REP.

Signature

CERTIFICATIONSFRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name:

GFI, Inc

Purchase Order No.:

0081448

Item number:

0001

Shipper/Invoice No.:

03302590

Material:

3042B

Manufacturing Mill:

United Performance

Specification:

Heat / Lot No.

951020

Size:

.078

Quantity:

1pc

Signature:

Janice Clark

Date:

11/6/12



PACKING SLIP

ORDER NO.: 03302590 FROM: CINC PAGE 2

CUST NUMBER: 1203148 NET WGT: 126.000 REQ. DATE: 10/26/12 CONFIRMED
SOLD TO: SHIP TO:
GFI INC GFI INC
180 AVE. LABROSSE 180 AVE LABROSSE
POINTE CLAIRE QC PIONTE CLAIR QC
CANADA CANADA
CN H9R 1A1 CN H9R 1A1

SALESPERSON: DEANNA PIMM SHIP BY: 10/23/12
TERMS: 1% 10 NET 30 7640 REINHOLD DR
F.O.B.: SHIPPING POINT CINCINNATI
CUST ORD NO.: 0081448 OH 45237
VIA: ROADWAY EXPRES
FREIGHT: COLLECT
RELEASE NO.:
RECEIVING PHONE: 514 630-4877

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 10/24/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Re-exportation contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.

Authorized Signature
Lynne Harper
 Lynne Harper

UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in
 our files the material shipped on your purchase order
 conforms to the following.
 3475 Symmes Road Hamilton, OH 45015

Size 48 X 120
 P.O. #46272856
 Part:
 Sales # 01194654
 Quantity: 7

Description: 304204L ANN 077-083 DOMESTIC
 Customer: TW Metals
 Shipped: 08/27/2012
 Heat: 951020

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6108-4.1211

CUST. ORD NO & DATE 01021046		CUST. CODE 07/06/12 110977	ACCEPTING MILL VANDERGRIFF, PA.	SHIPPER NO. 549038	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 30-072-063	DATE SHIPPED 08/09/12
FORMS DISTRIBUTION SOLD TO 1 SHIP TO SPEC		REPEAT ORDER 82037-9	DO RATE 26	GOVT CONTRACT	MATL. 1124 VANDERGRIFF	SHIPPING LOCATION PA	INVOICE 656865
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 516		SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - GROSS, RONALD, INC.

ITEM	PCS	DIMENSIONS W/G/L	HEAT #	COIL #	TEST #	GROSS	TARE	NET	THEO	TAG #/	CD	SKID #
001	1	48./080/1394.	951020	07212N070	8795762	18810	50	18760		879769		
		C CUST-IDENTITY 00718										
		1 SKID										
						18810	50	18760				

	--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
HEAT 951020	.027	1.71	.035	.0005	.45	18.35	8.01	.39	.48	.07
TEST LOCATION	MI	MI	MI	MI	MI	MI	MI	MI	MI	MI
CHBCK 8795762	.026	1.72	.034	.001	.44	18.32	8.01	.39	.50	.07
TEST LOCATION	TC	TC	TC	TC	TC	TC	TC	TC	TC	TC

ITEM TEST NO	YIELD PSI *	TENSILE PSI	% ELONG IN 2"	% R/A	HARDNESS	BEND	A 262 PR E	SIZE	HARDENABILITY
001 8795762	T 48100.	97000.	62.		83.HRBW	T PASS	PASS	6.	
TEST LOCATION	TC	TC	TC		84.HRBW	TC	TC	TC	
	* Y.S. BY 0.2% OFFSET METHOD								
ITEM TEST NO	CORROSION	MELT	T-YIELD		P&W E-25				
001 8795762	ISO 3651-2	SOURCE	1%		TRAN BEND				
TEST LOCATION	PASS	1.	56000.		2.				
	TC		TC		TC				

TW METALS

M49282836

AUG 30 2012

[Signature]

ACCEPTED BY

R
E
P
O
R
T
S

REVIEWED BY Q.C.
 Date 8-13-12 by *PL*

PAGE 01 - CONTINUED ON PAGE 02

CONSIGNEE: Please Note-This consignment was turned over to carrier in first class condition, being properly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, advise us by fax or telephone immediately by transportation agent immediately before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-5980. CAUTION: Processing that makes fumes, dust or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-5980. Attention: les traitements entraînant la production de vapeurs, poussières, ou solutions peuvent être cause de maladies pulmonaires. Pour plus d'informations se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgment.

Stephen Wolf - *[Signature]*
 Director, Corporate Quality Assurance.

08/09/12 13:32:10

UNITED PERFORMANCE METALS
This is to certify that in accordance with the terms in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
P.O.: M4928256
Part:
Sales #: 0116454
Quantity: 7

Description: 304/304L ANN .077-.083 DOMESTIC
Customer: TW Metals
Shipped: 08/27/2012
Heat: 951020

Authorized Signature
Lynne Harper
Lynne Harper

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-4 1211

CUST. ORDR. NO. & DATE 01021046 07/06/12		CUST. ORDR. NO. 110977		VANDERGRIFT, PA.		SHIPPER NO. 549038		PRODUCT CODE 13020102060000		MILL ORDER NUMBER 30-072-063		DATE SHIPPED 08/09/12	
FORMS DISTRIBUTION SOLD TO 1 SHIP 10- SPEC SOLD TO 1 SHIP 10- SPEC		REPEAT ORDER 82037-9		DO RATE 26		GOVT CONTRACT		MATERIAL 1124 VANDERGRIFT		SHIPPING LOCATION PA		INVOICE 656865	
UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				PRIME SEC. DSO DSO 516				SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015					

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - GROSS, RONALD, INC.

METALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

FLAT NON-WELDED TEST PIECE WAS USED FOR ISO 3651-2 INTERGRANULAR CORROSION TEST. T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES.

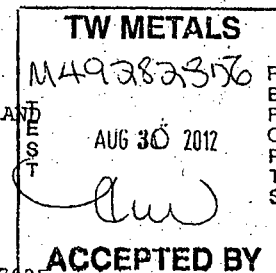
DIN EN 10204:2005 - 3.1 ATI ALLEGHENY LUDLUM IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI ALLEGHENY LUDLUM DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GEAE S400 AND ISO/IEC 17025 APPROVED FACILITY.



PAGE 02 - CONTINUED ON PAGE 03

CONSIGNEE: Please Note-This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage to shipment ceased. For your protection, please examine shipment as it arrives. If any shortages or damage is discovered, leave a full declaration made by transportation agent on receipt before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-5880. CAUTION: Processing that makes fumes, dust, or solution may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro 724-226-5880. Attention: les traitements nécessitant le port d'un masque, l'utilisation de vêtements appropriés, être exposé à des matériaux dangereux. Pour plus de renseignements, se référer aux fiches d'information-sécurité.

08/09/12 13:32:10

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgment.

Stephen Watt -
(Director, Corporate Quality Assurance)

Description: 304294L ANN .077-.083 DOMESTIC
 Customer: TW Metals
 Shipped: 08/27/2012
 Heat: 551020
 Size: 48 X 120
 P.O.: M4282856
 Part: Sales # 01194654
 Quantity: 7
 UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
 3475 Symmes Road Hamilton, OH 45015
 Lynne Harper
 Authorized Signature

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 0168-4 1211

CUST. ORD. NO. & DATE 01021046 07/06/12		CUST. CODE 110977	ACCEPTING MILL VANDERGRIFF, PA.	SHIPPER NO. 549038	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 130-072-063	DATE SHIPPED 08/09/12
FORMS DISTRIBUTION SOLD TO: 1 SHIP TO: 1 SPEC TO: 1		REPEAT ORDER 82037-9	GOVT CONTRACT 26	MATERIAL 1124	SHIPPING LOCATION VANDERGRIFF	PA	INVOICE 656865
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 516	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - GROSS, RONALD, INC.

THIS DIN EN 10204:2005 - 3.1 CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI AL HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI AL QUALITY MANUAL REVISION 20 DATED 02/24/2012.

ATI ALLEGHENY LUDLUM WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:

C, S BY COMBUSTION/INFRARED
 N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
 MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
 B BY OES
 AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
 PB, BI, AG BY GFAA

MATERIAL TESTED AT ATI ALLEGHENY LUDLUM GEAE S400 APPROVED FACILITIES (T1225 & T9317):
 NATRONA HEIGHTS, PA TECHNICAL CENTER; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

PAGE 03 - CONTINUED ON PAGE 04

CONSIGNEE-Please Note-This consignment was turned over to carrier in first class condition, being properly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy please telephone our number 724-226-5980. CAUTION: Processing that makes fumes, dust, or solutions may cause lung disease. Read Material Safety Data Sheets for further information.

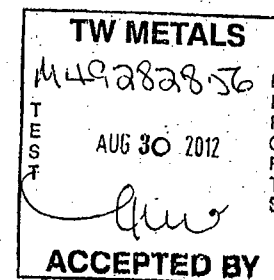
WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro suivant 724-226-5980. Attention: les traitements ultérieurs à la production de vapeurs, poussières, ou solutions peuvent être nuisibles à la santé. Lire les fiches d'information-sécurité.

08/09/12 13:32:10

This is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Under Acknowledgment.

Stephen Wolf -
 Director, Corporate Quality Assurance



Authorized Signature
 Lynne Harper
 UNITED PERFORMANCE METALS
 This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
 3475 Symmes Road Hamilton, OH 45015
 Size: 48 X 120
 P.O.: M49282856
 Part#: 00272012
 Sales #: 01194654
 Quantity: 7
 Description: 304L/304L ANN 07-083 DOMESTIC
 Customer: TW Metals
 Shipper: 00272012
 Hvac: 551020

NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

AL 8168-4 1211

CUST. ORD. NO. & DATE 01021046 07/06/12		CUST. CODE 110977	ACCEPTING MIL. VANDERGRIFT, PA.		SHIPPER NO. 549038	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 30-072-063	DATE SHIPPED 08/09/12
FORMS DISTRIBUTION SOLD TO → 1 SHIP TO → SPEC →		REPEAT ORDER 82037-9	DO RATE 26	PRI ORITY	GOVT CONTRACT	MATL 1124	SHIPPING LOCATION VANDERGRIFT PA	INVOICE 656865
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			PRIME SEC. DSO DSO 516		SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			

GRADE AND SPECIFICATIONS

CARRIER - GROSS, RONALD, INC.

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2011) (ASTM-A-240-12) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ATI ALLEGHENY LUDLUM HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, AD 2000-MERKBLATT WO, EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP, ISO/EIC 17025, GEAE S400, GEAE S-1000. REFER TO WWW.ALLEGHENYLUDLUM.COM TO ACCESS THE CURRENT ATI AL QUALITY CERTIFICATIONS.

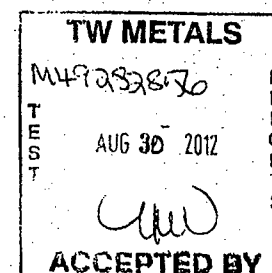
THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:

1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

MI = ATI-ALLEGHENY LUDLUM; 950 TENTH STREET; MIDLAND, PA 15059

TC = ATI-ALLEGHENY LUDLUM; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065



ISSUED BY ATI ALLEGHENY LUDLUM - 08/10/2012 08:20

CARRIE MCFALL - QUALITY ASSURANCE DEPT.

PAGE 04 - FINAL PAGE.

CONSIGNEE- Please Note- This consignment was turned over in error in first class condition, being correctly insured, at which time our responsibility for loss or damage instantly ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by the transportation agent or carrier before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-226-5980. CAUTION: Processing that makes fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-5980. Attention: les opérations entraînant la production de vapeurs, poussières, ou solutions peuvent, sans caution de maladies professionnelles. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of certificate. The material and test results conform to the sales contract and specification(s) as set forth in Allegheny Ludlum's Order Acknowledgment.

Stephan Wolf - Director, Corporate Quality Assurance



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON / SHIPPING MEMO NO	PAGE
DD	MO	AN		
15	05	13	0513566	1/1



VENDU À / SOLD TO

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT / CUSTOMER CODE	N° DE CONTRAT / JOB NO.	VOTRE N° DE COMMANDE / YOUR PURCHASE ORDER NO	EXPÉDIÉ PAR / SHIP VIA
DART	GFI-0299	PO19701	

QUANTITE / QUANTITY	N° DE PIÈCE / PART NO	DESCRIPTION
4	D4060-1P	SKI CLAMP TOP ITEM 1 C OF C REQ'D
<p>J0257630-001 2 pcs. MFG. JOB# J0256522-001 QTY 2 pcs. DUE DATE: 16 May 2013</p> <p>84 CONTRÔLE QUALITÉ ISO 9001:2008</p>		

EXPÉDITEUR / SHIPPER	N° DE BON DE LIVRAISON / SHIPPING MEMO NO



REÇU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 4		OUR JOB NO. J0267759		SHIPPING MEMO 0513566	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME
1	4 PCS	PO19701	D4060-1P	A	SKI CLAMP TOP
MATERIAL		SUPPLIED BY		MAT. REL. NO.	
.078 THK 304 ANN AMS 5513		TW METALS/ NORTH AMERICAN STAINLESS		8VX7	

PROCESS	PROCESSOR	RELEASE NOTE #
1 FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	N/A
2 REF. GFI MANUFACTURING JOB NUMBER J0257630-001 (2 PCS) AND J0256522-001 (2 PCS).	GFI	N/A
3		
4		
5		
6		
7		
8		
9		

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **15 MAY 2013**

G.F.I. Q.C. REP.

[Signature]



DP12-001 REV 0 Bombardier Certificate of Compliance
TW Metals District Procedure

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME:

OFI Inc

PURCHASE ORDER No.

0079143

ITEM No.

0001

SHIPPER INVOICE No.

12 093226

MATERIAL:

304 Am

SPECIFICATION:

MANUFACTURING MILL:

North American Stainless

SIZE:

078" - 082"

HEAT / LOT No.

8V X 7

PART No.

TS080481204A

QUANTITY:

1 pc

TEST DEPARTMENT CLERK

Janice Clark

AUTHORITY

Joe Schab

Director of Quality Assurance

79743

NORTH AMERICAN
STAINLESS

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 633324 02

Mail To:

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON, OH 45015

Ship To:

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON, OH 45015

Date: 4/04/2011 Page: 1

Steel: 302/304/304L

Finish: 2B

Corrosion: ASTM A262/02aE; 180Bend-OK

Customer: 0018 001

Your Order: 01018125

NAS Order: AN 0471941 01

PRODUCT DESCRIPTION:

S/B COIL, C.R. ANNEALED & PICKLED; UNS 30400/30403/30200
ASTM A240/10, A480/10, A666/10; ASME SA240/10, SA480/10, SA666/10
CHEM ONLY ON FOLLOWING ASTM: A276/10, A479/10a, A484/10, A312/09
CHEM ONLY ON FOLLOWING ASME: SA312/10, SA479/10
AMS 5511N/5513J/5516P MARK; MIL-S-5059D AMD1(X CRN NEAS); MIL-4043B
NACE MR0175/01, MR0103/07; QQS766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; QQS763P Cond A; RoHS Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DFARS Compliant

Product ID	Supplier ID	Thickness	Width	Weight	-----Length-----	Mark	Pieces	COMMODITY CODE
038VX7 B	038VX7	.0800	48.0000	27.740	COIL	2112.2	11	1

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	Supplier#	CM	C	CR	CU	NI	MO	N	NI	P	S
8VX7	8VX7	US	.0230	18.4720	.4450	1.8145	.5325	.0825	8.1345	.0370	.0010
		SI									
			.2880								

MECHANICAL PROPERTIES

Product Id	Supplier Id	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard	Grain No.
038VX7 B	038VX7	P T 94.88	47.28	47.79	86.00	85.00	10.00

REVIEWED BY Q.C.

Date 4/5/11 By [Signature]

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

DATE: 4/04/2011

4/04/2011

Description: 304 ANN 078-002 AV55313
Customer: GFI Inc/PO/PAE
Shipped: 12/1/2011
Heat: 8VX7

Size: 48 X 120
P. O. # 12014010
Part: 1502081204
Serial # 01178918
Quantity: 1

UNITED PERFORMANCE METALS
This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road Hamilton, OH 45015

John Garrett

[Signature]
[Signature]